Performance Feature

- 1. Octahedral guiding of slider and long guide fail can guarantee operation precision
- 2. Hydraulic overload protection device and overload automatic emergency cut off can protect safety of press machin with convenient application.
- 3. PLC electric interlocking control possesses sudden-stop, inch, single pass and continuous operation specifications
- 4. Dry pneumatic friction clutch is small in noise, large in clutching torque, small in braking angle and convenient in
- 5. Body is closed structure, including beams,, stand columns, and bases, which is strained with four tie bolts, with good rigidity(400-600).

Technical parameters

Name		STD-400		STD-500		STD-600		STD-800		STD-1000		STD-1200	
Model		S type	H type										
Capacity	Ton	400		500		600		800		1000		1200	
Rated tonnage point	mm	13	7	13	7	13	9	13	9	13	9	13	9
Stroke	mm	400	300	400	300	400	300	400	300	400	300	400	300
Speed changing	s.p.m	15-30	30-60	15-30	30-60	15-30	25-50	15-30	25-50	15-25	25-40	15-25	25-40
Die height	mm	600	650	650	700	650	700	700	750	1000	1050	1000	1050
Slide adjustment	mm	150		200		200		250		250		250	
Slide area	mm	2800x1300		3100x1400		3600x1400		3800x1600		4600x1800		5000x1800	
Bolster area	mm	2800x1400		3100x1500		3600x1500		3800x1600		4600x1800		5000x1800	
Slide opening	mm	850x600		950x650		1000x700		1100x800		1200x900		1200x900	
Die cushion capacity	Ton	60		70		80		80		80		80	